

Date: Thursday, 10/08/2006 10:01:06 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HOSE ASSEMBLY
Job Number : 28121	
Estimate Number : 11878	
P.O. Number : N/A	Part Number : D2210332
This Issue : 10/08/2006 S.O. No. : N/A	Drawing Number : D2210 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : N/A	Material : N/A
Written By : _____	Due Date : 28/08/2006 Qty: 10 Um: Each
Checked & Approved By : _____	
Comment : Est: 01.09.19 Changed supplier and added Inspection level 21S M	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: 1821 C206/08/10 Purchase part as per Dwg D2210 Supplier: Aerocomponent, P/N 111417-3S-0320 Release Note Required		
2.0	D2210332P	Hose Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) HOSE ASSEMBLY		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Reverse metal ID tag and re-identify with Dart part number D2210-3-32 and batch number		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/08/30
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/08/2006 10:01:06 AM
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Drawing Name: HOSE ASSEMBLY

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



J. 05.28

(10)

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *S+370*

P. 4/8/28

(10)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/08/30

Job Completion



C 2006/08/29

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED M. Cohen	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	D2210 REV. B
DATE Aug. 19, 1994	TITLE MEDIUM PRESSURE HOSE SHEET 1 OF 1

RELEASED
90409 BL

SPEC CONTROL DRAWING

EQUIVALENT STANDARD HOSES

<u>MANUFACTURER</u>	<u>PART NUMBER</u>	<u>DIAMETER</u>	<u>LENGTH</u>
STRATOFLEX	111417	-XXS	-0YY0
AEROQUIP	360	-XX	-L-0YY0
<u>DART</u>	<u>D2210</u>	<u>-XX</u>	<u>-YY</u>

Where:

1. **XX** represents the diameter of the hose in fractions.
2. **YY** represents the length of the hose in inches.

ie: Stratoflex P/N 111417-3S-0320 = Aeroquip P/N 360-3-L-0320 = Dart P/N D2210-3-32 ✓
(3/16" diameter by 32" length)

Stratoflex P/N 111417-4S-0280 = Aeroquip P/N 360-4-L-0280 = Dart P/N D2210-4-28
(1/4" diameter by 28" length)

Re-identify hose as Dart P/N D2210 to suit.



Certificate of Conformance

Customer API MONTREAL Sales Order # 4500016523 Date 8/15/2006

Part#

111417-3S-0320

Qty

10

A large, stylized handwritten signature, possibly reading "R", is written in the center of the page.

We hereby certify that all the above parts, including all materials, have been manufactured, tested, inspected and packed in conformance with all of the requirements of your order and the applicable government specifications & standards. Records of tests, inspection and certification indicating the above conformance are on file at Aerospace Products International and are available for your examination. It is further certified that (a) the TSO'd parts and/or materials reflected herein were produced under Federal Aviation Administration approved manufacturing quality control systems/methods as set forth in the FAA issued technical standard order authorized (TSOA) issued to Stratoflex and (b) such parts and/or material are new and are in condition for safe operation.

For API

A handwritten signature is written over a horizontal line, representing the signature of the API representative.





API
2461 46th Ave.
LACHINE QC H8T 3C9
CANADA



Page 1 of 1
08/21/2006 13:01:38

Pack List

Shipping Address
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA

Forwarding Agent's Address

Shipping Instructions
Detailed Shipping Instructions at the end of the document

Packing Instructions
Detailed Packing Instructions at the end of the document

Information	
Document Number	80111479
Document Date	08/18/2006
Purchase Order No.	PO00001821
Purchase Order Date	08/11/2006
Sales Order Number	99366
Sales Order Date	08/11/2006
Customer Number	6100481
Shipping Conditions	Standard OtherGround
Incoterms	
Cust Ship Acct	
Delivery Date	08/18/2006
Bill of Lading	
Total Volume	0.010 IN3
Carrier	WILL CALL

Item	Material	Material Description	Quantity	Weight	Batch Num
10	111417-3S-0320 Batches 0000060185	HOSE ASSEMBLY 32.	10 EA	0 LB	

Shipping and Packing Instructions

** CERTIFICATE OF CONFORMANCE **

I hereby certify that the aircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor approval number 77-98 has been granted.

Authorized Signature

Rw



L Lacelle

From: S Shahbazian [sshahbazian@dartaero.com]
Sent: August 24, 2006 3:23 PM
To: Lacelle, Linda
Subject: RE: Signature on the drawing

Linda,
David thinks is not necessary, is approved by TC already.

Serge

From: David Shepherd [mailto:dshepherd@dartaero.com]
Sent: August 24, 2006 2:35 PM
To: 'S Shahbazian'
Subject: RE: Signature on the drawing

Personally, I don't think its necessary.
However, go ahead and sign if you want.
This drawing pre-dates my delegation and is approved by Transport Canada without a checked signature.

David

From: S Shahbazian [mailto:sshahbazian@dartaero.com]
Sent: Thursday, August 24, 2006 12:29 PM
To: Shepherd, David
Subject: Signature on the drawing

Hi David,
Attached drawing is an old drawing that has not have checking signature on it. Can one of us (me or you) sign?

Thanks
Serge

24/08/2006